

Date: Friday, 01/08/2008 2:26:12 PM
 User: Julie Lecocq

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.

Drawing Name : FRONT OUTBOARD LEG ASSY', LH

Job Number : 40871 - 1

Estimate Number : 13321

P.O. Number :

This Issue : 01/08/2008 S.O. No. :

Prsht Rev. : NC

First Issue : 31/07/2008 Type : SMALL / MED FAB

Previous Run : 40304

Part Number : D3782043

Drawing Number : D3782 REVA

Project Number : N/A

Drawing Revision : A

Material :

Due Date : 08/08/2008

Qty: *split* 6 Um: Each

Written By :

Checked & Approved By : *JLD 08-01*

Comment : Est Rev:A 08-05-19 new issue DD verified by:ec
 Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

2.0 D37683

Front Outboard Leg, LH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

Front Outboard Leg, LH

batch: *B40313**SB*

3.0 D37871

Foot



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

Foot

batch: *B40319**SB*

4.0 AN45 13A

EYE BOLT



Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)

eye Bolt

batch: *M107938**SB*

5.0 AN960JD516

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)

Washer

batch: *M108246*

or (NAS1149D0568J)batch: _____

SB 08/08/190

Process Sheet

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Drawing Name: FRONT OUTBOARD LEG ASSY, LH

Job Number: 40871

Part Number: D3782043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.0000 Each(s)

Nut

batch: M108471

SA

7.0

D3762041

Front Leg Fitting Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s)

Front Leg Fitting

batch: 90949

SA 08/08/18 ①

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3782

SA 08/08/18 ①

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SA 08-18 ①

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

MF 08-08-18

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/2018

Job Completion



MF 08-08-18

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3768-3	FRONT OUTBOARD LEG, LH	1
2	D3787-1	FOOT	1
3	D3762-041	FRONT LEG FITTING ASSY	1
4	AN45-13A	EYE BOLT	2
5	MS21042L5	NUT	2
6	NAS1149D0568J	WASHER (AN960JD516)	2

D3782-043 FRONT OUTBOARD LEG ASSY, LH

RELEASED
08.06.04

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.42 lbs

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3782	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LEG ASSEMBLY	NTS
DATE	08.06.04	COPYRIGHT © 2006 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL. ANY DISCLOSURE OR REPRODUCTION OF THIS DOCUMENT WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD IS PROHIBITED.</small>	

